

Work Order ID 63438

Tuesday, November 02, 2010 8:21:38 AM



Page 1

Item ID:	D3876-13	Accept		Setup	Start	
Revision ID:						
Item Name:	Protector - Door				Stop	
Start Date:	11/2/2010	Start Qty:	2.00			
Required Date:	11/9/2010	Req'd Qty:	2.00			
Reference:						

Approvals:	Process Plan:		Date:	10-11-02	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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100		0.00							
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	FLOW WATER JET								
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Waterjet	Memo	0.00							
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FLOW CNC Waterjet	1-Cut as per Dwg D3876								
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	Dwg Rev: <u>A</u>								
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	Prog Rev: <u>A</u>								
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	2- Deburr if necessary								
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110	QC2- Inspect parts off machine FAI/FAIB	0.00							
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QC	Memo	0.00							
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Quality Control									
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120	QC8- Inspect parts - second check	0.00							
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QC	Memo	0.00							
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Quality Control									
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KB10-11-2

EP 10/11/03 (2)

KB10-11-2

(+2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63438

Tuesday, November 02, 2010 8:21:38 AM

Page 2

Item ID: D3876-13

Accept

Setup Start

Revision ID:

Stop

Item Name: Protector - Door

Start Date: 11/2/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

PPN 63443

0.00

Packaging

10/11/03 (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/03

ME

10-11-3

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Tuesday, November 02, 2010 8:21:42 AM

Page 1

Work Order ID: 63438

Parent Item: D3876-13

Parent Item Name: Protector - Door



Start Date: 11/2/2010

Required Date: 11/9/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09.01.23 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303	3.19	6.38			
GE PLASTICS LEXAN SHEET													



1810-11-2

Location

Loc Qty

Loc Code

MAT

1027.3038

115261

1027.3038

115261

②

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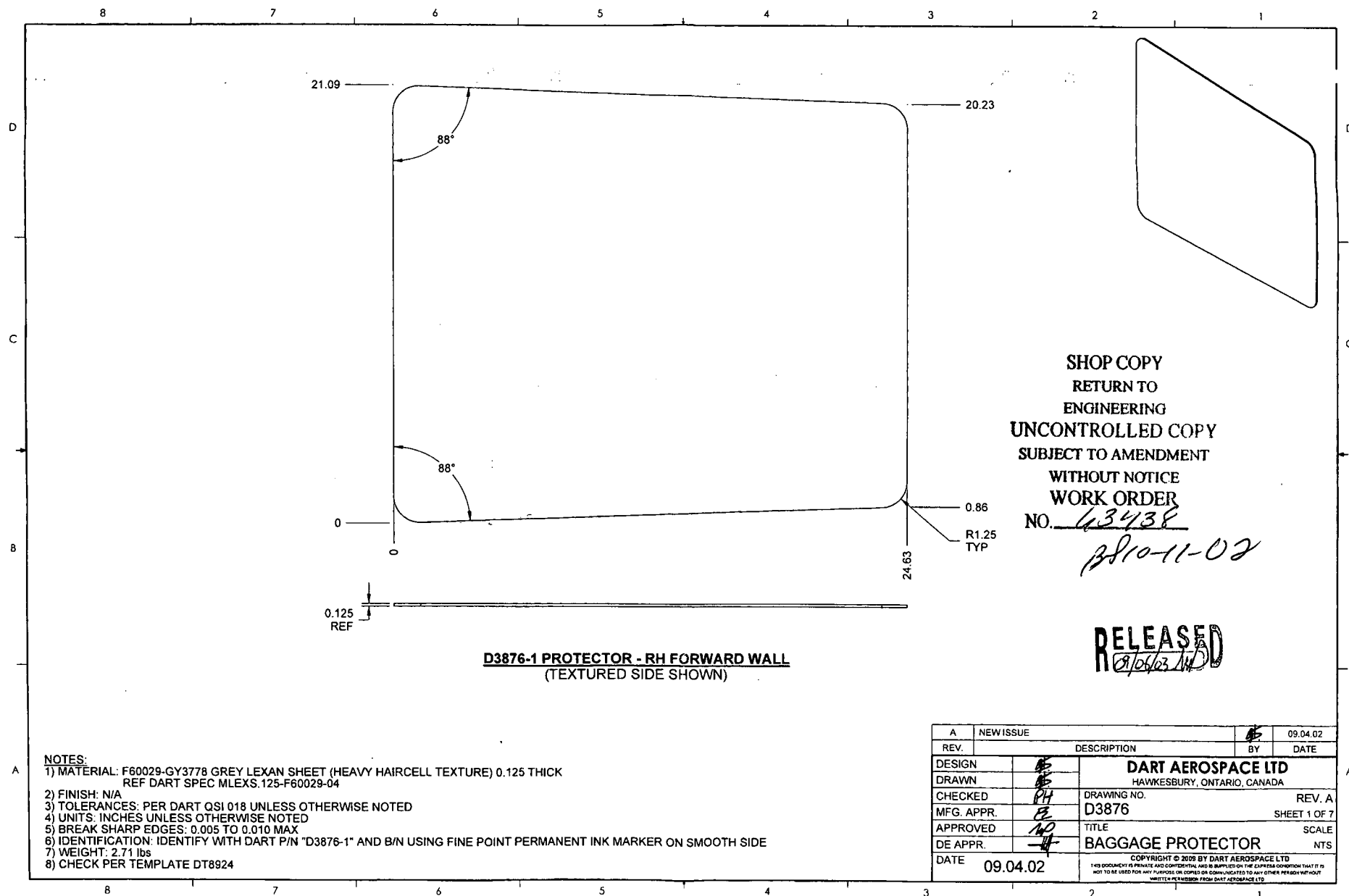
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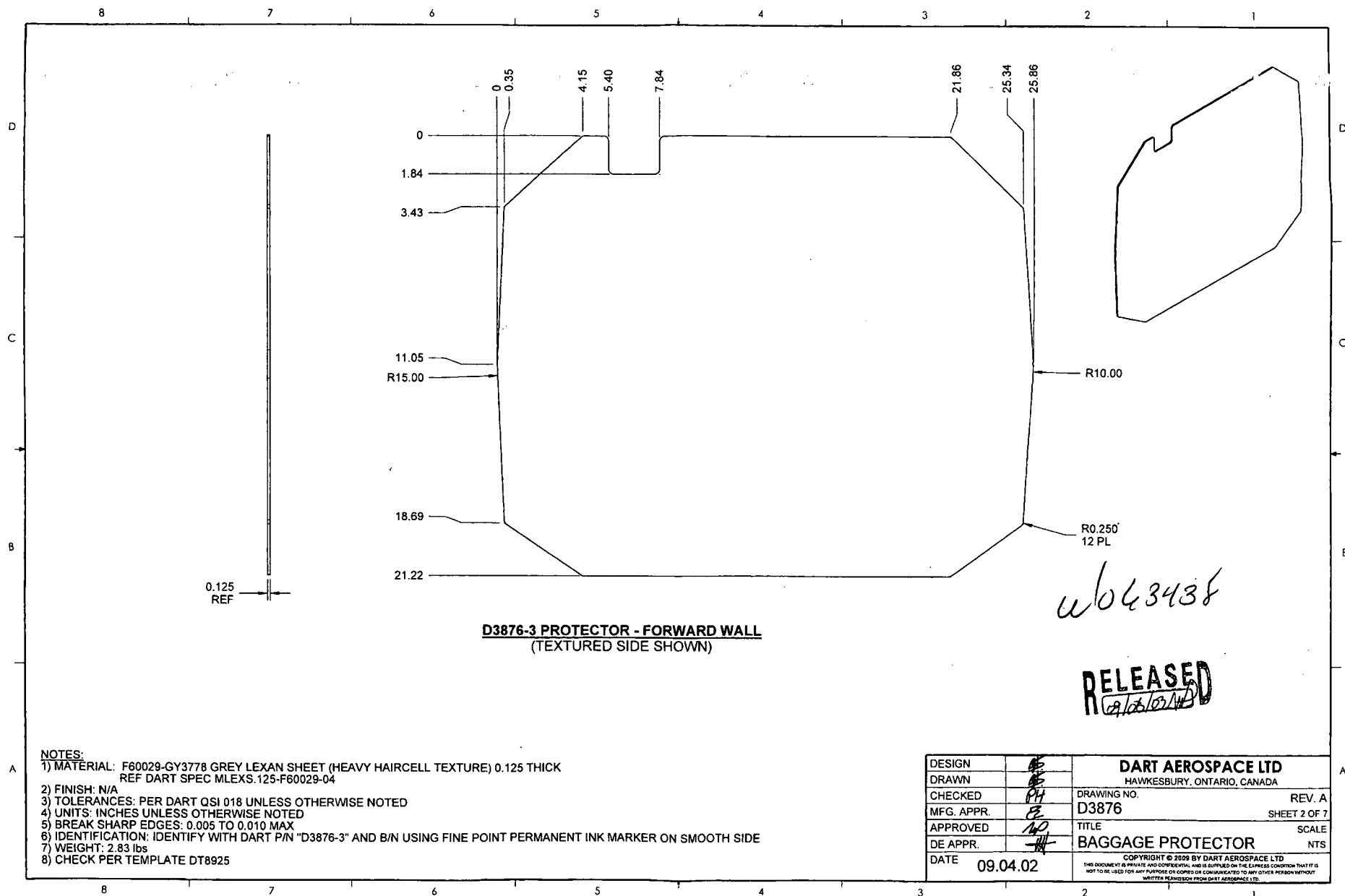
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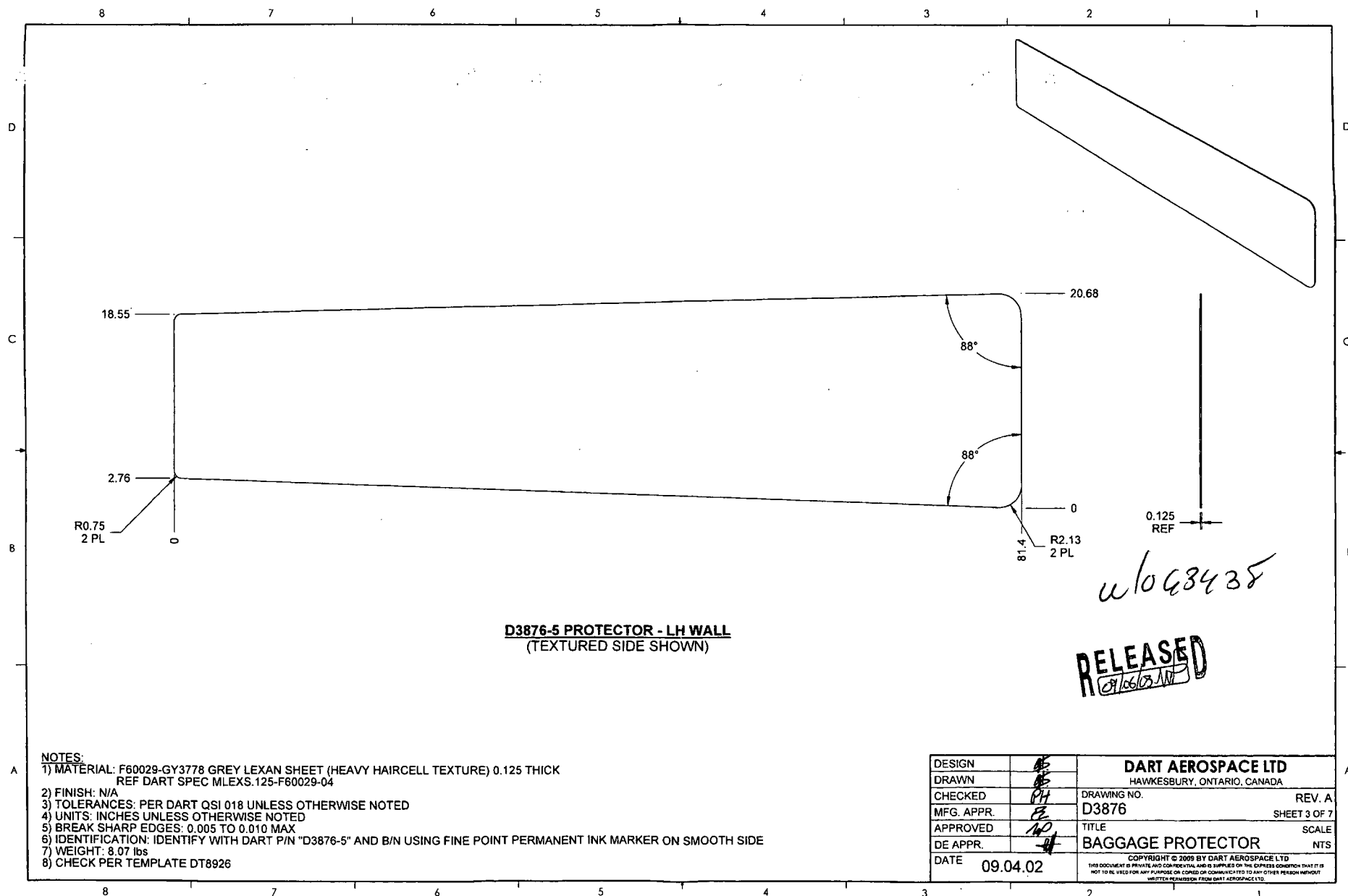
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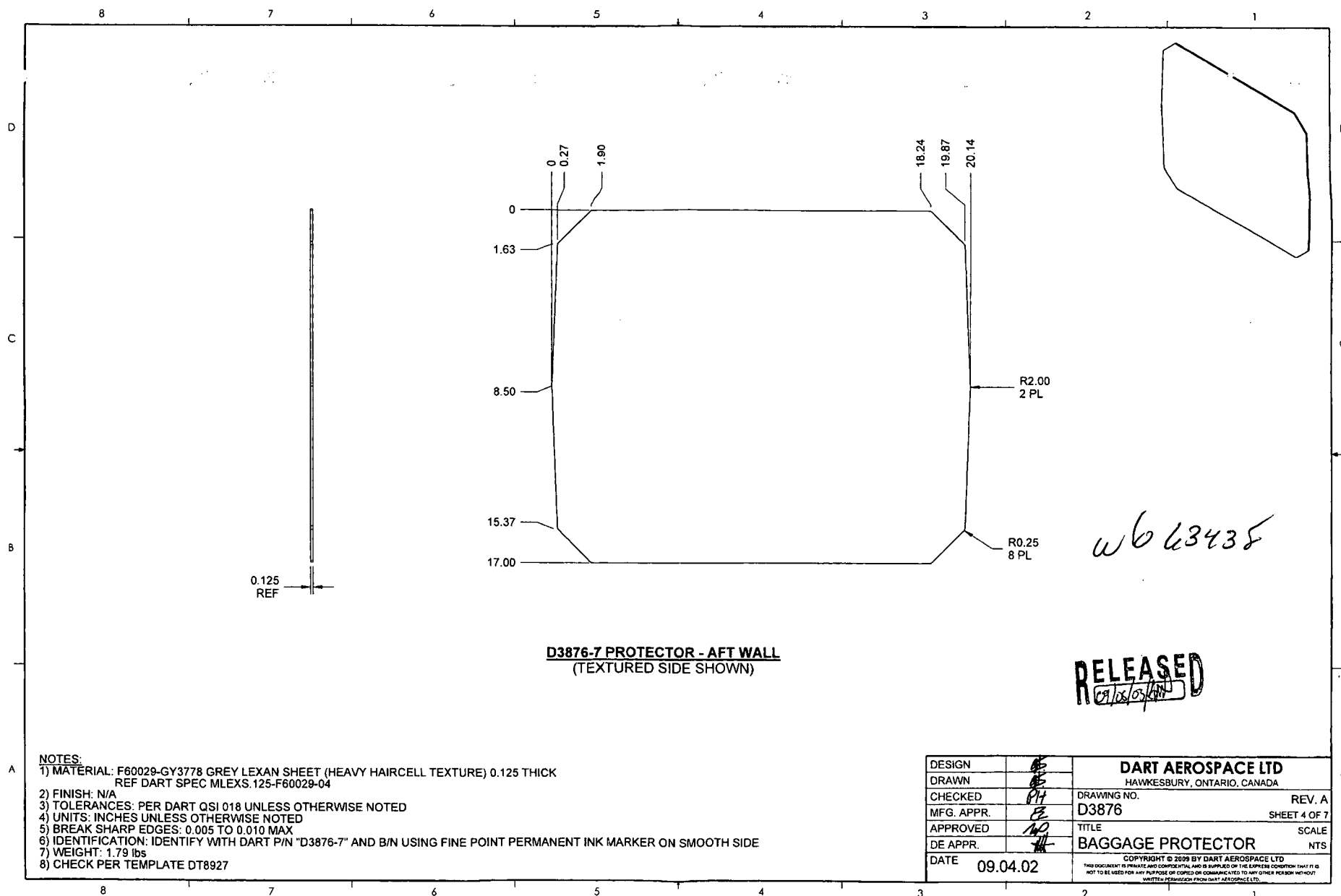
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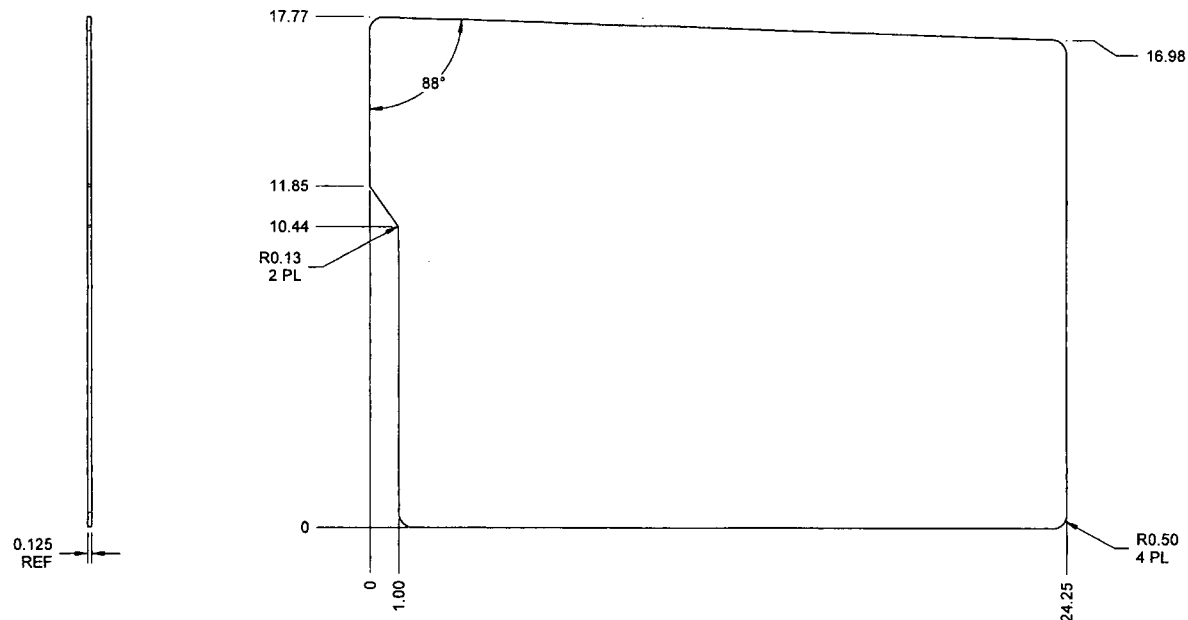
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D3876-9 PROTECTOR - RH AFT WALL
(TEXTURED SIDE SHOWN)

RELEASED
20/03/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-9" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.22 lbs
- 8) CHECK PER TEMPLATE DT8928

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	FE	D3876	SHEET 5 OF 7
APPROVED	AD	TITLE	SCALE
DE APPR.	AD	BAGGAGE PROTECTOR	NTS
DATE	09.04.02	COPYRIGHT © 2003 BY DART AEROSPACE LTD	
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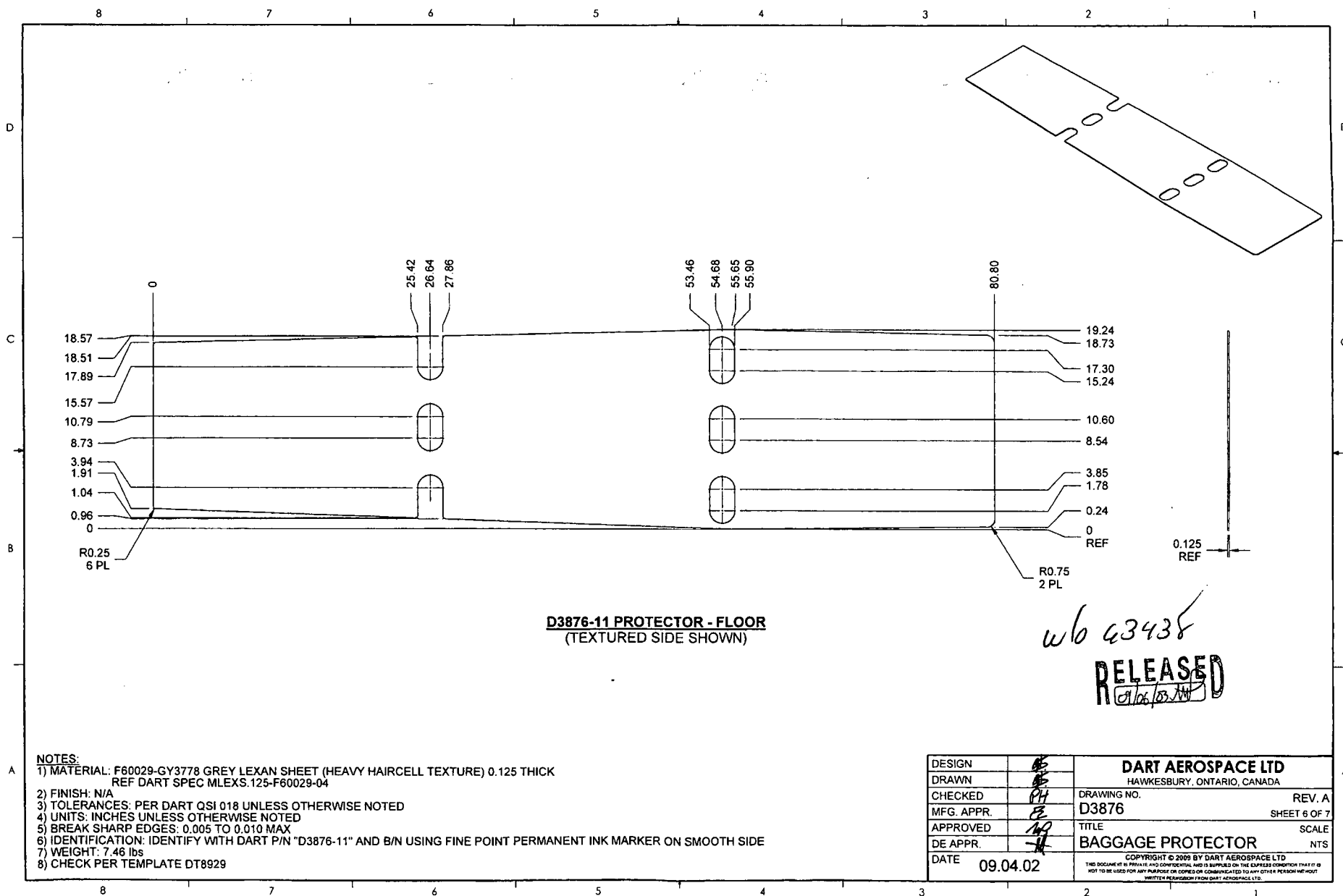
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wb 43438
RELEASED
 01/06/09

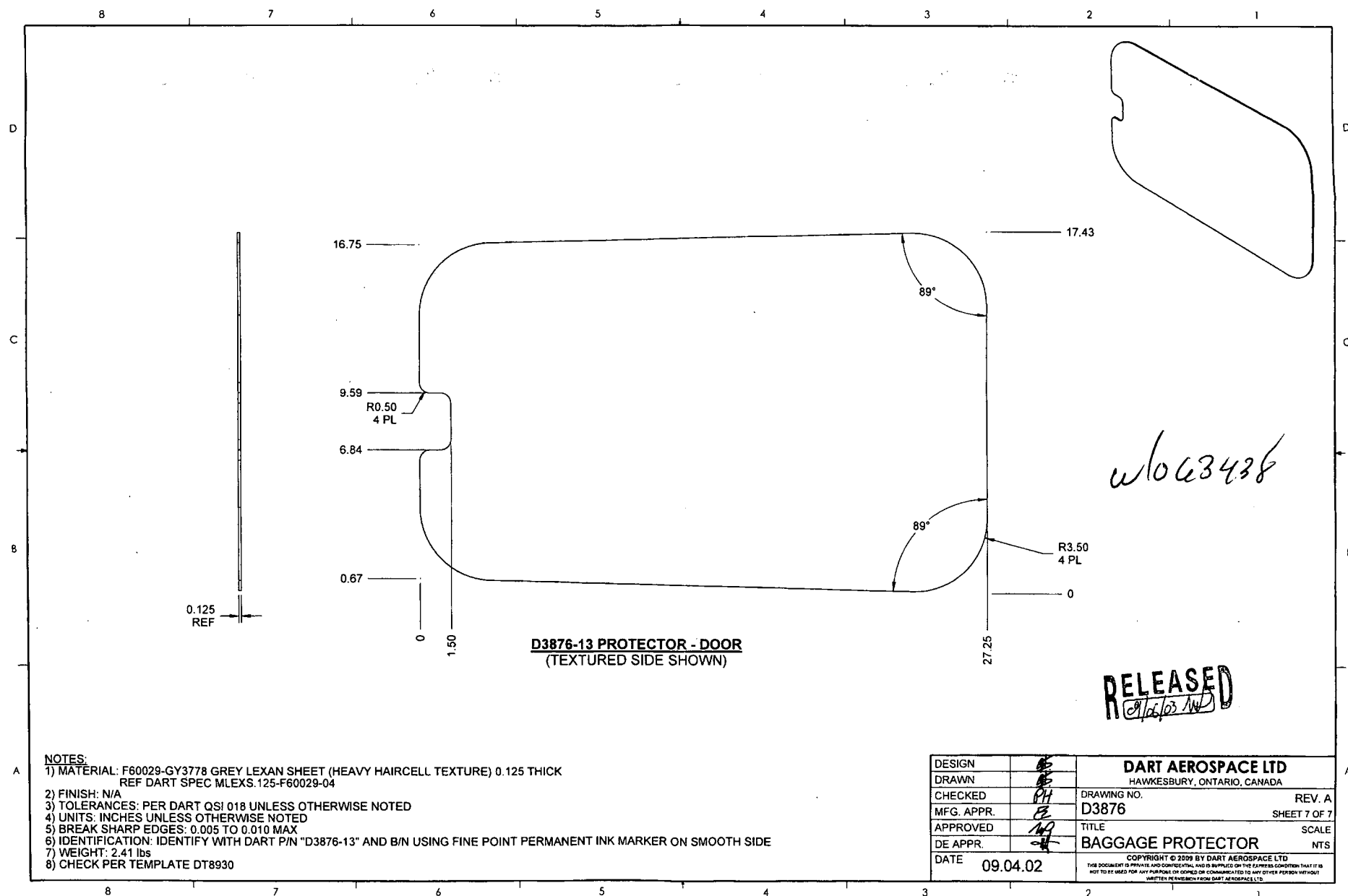
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- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-13" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.41 lbs
- 8) CHECK PER TEMPLATE DT8930

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3876	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		BAGGAGE PROTECTOR	NTS
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Dart Aerospace Ltd

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